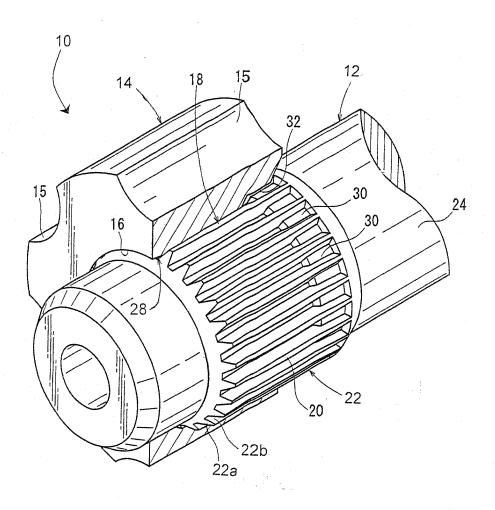
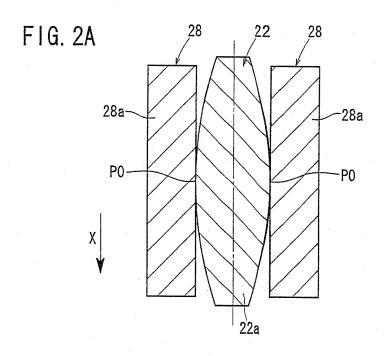
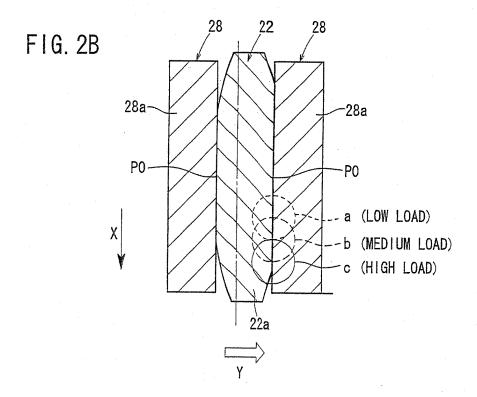
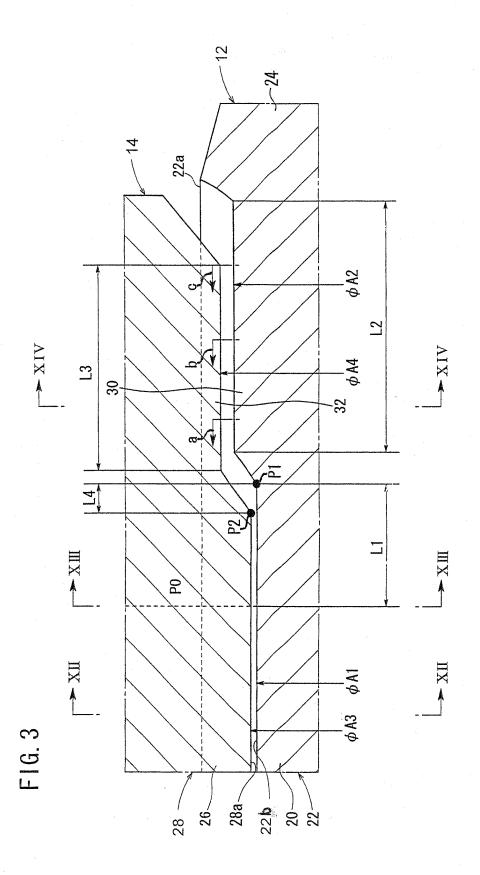
FIG. 1

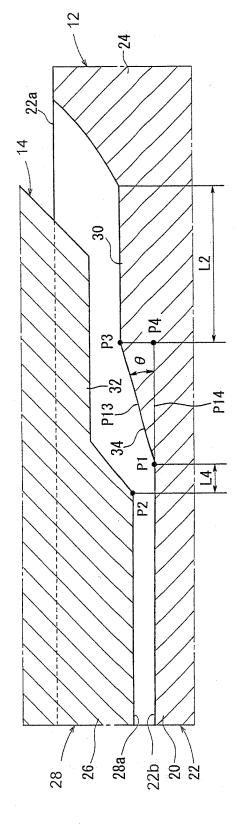


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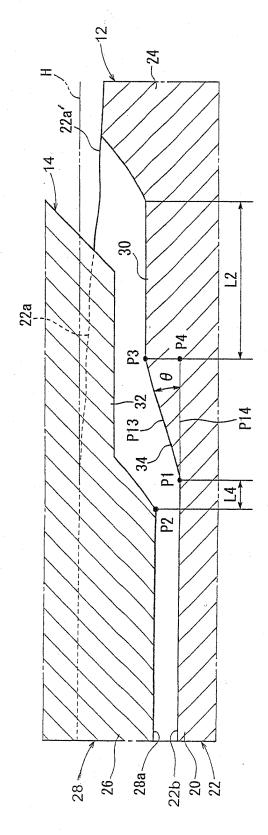








F | G. 4



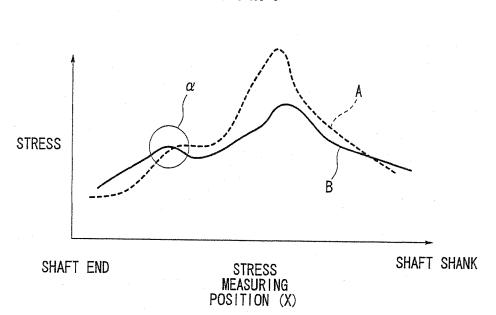
F 6.5

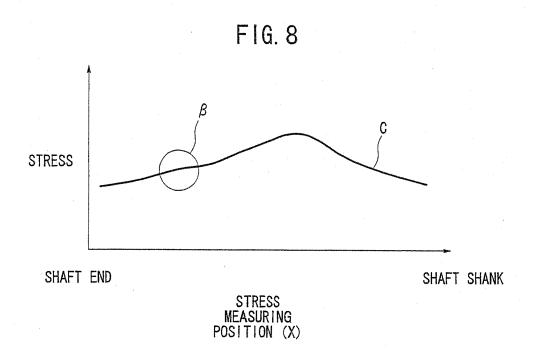
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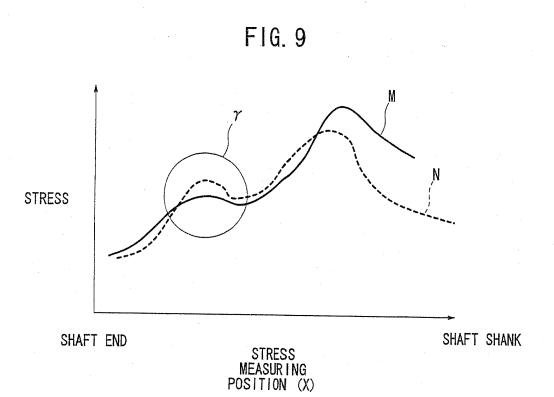
FIG. 6

TILT ANGLE 0	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	0	0	0	0	0	0	×
PRODUCTIVITY	×	0	0	0	0	0	0	×

FIG. 7









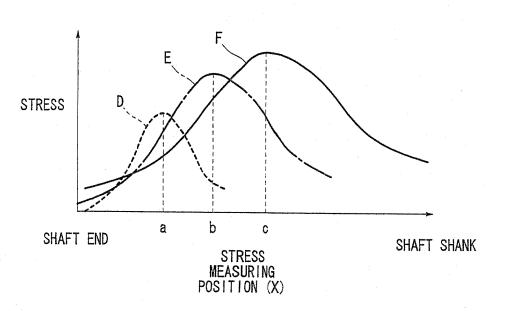
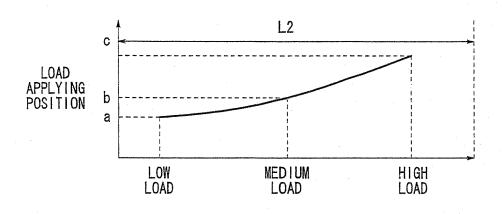


FIG. 11



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